

PA126111D

UNITS IN MILLIMETRES

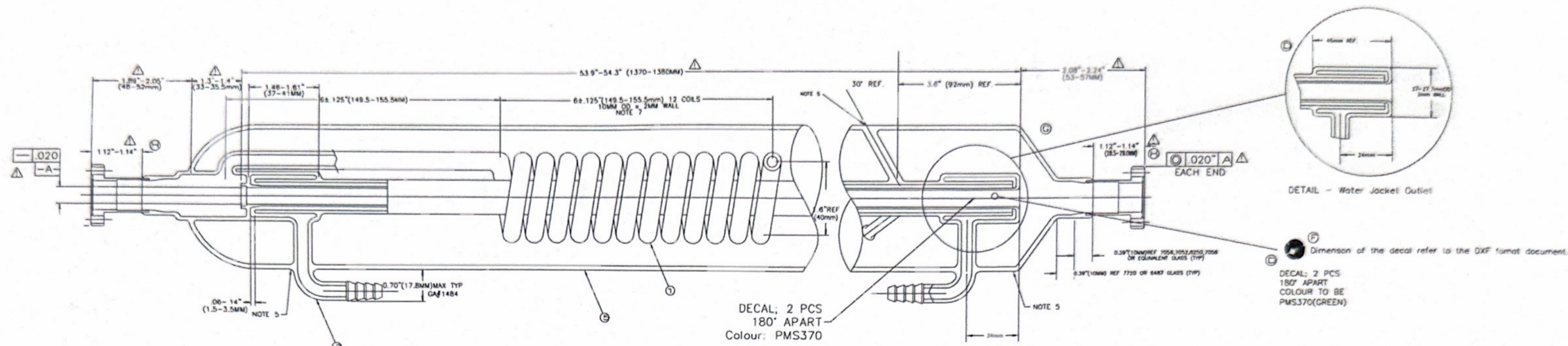
4

U

A B C D E F G

THIRD ANGLE PROJECTION

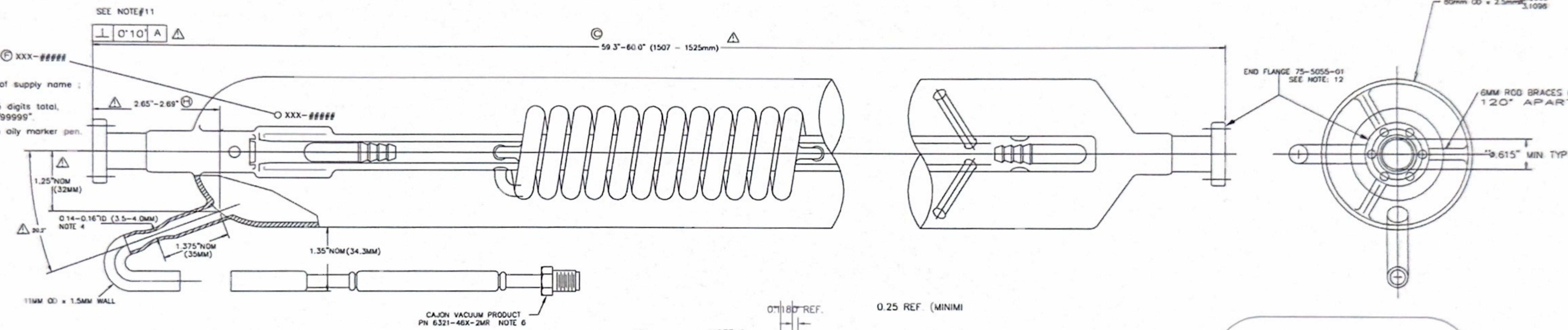
DO NOT SCALE DRAWING



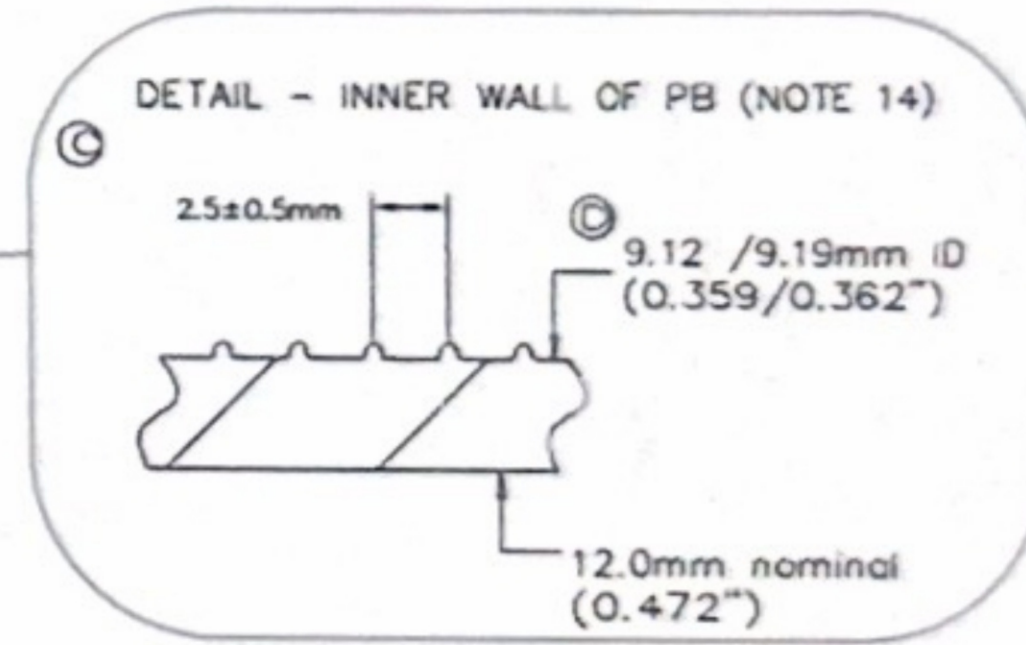
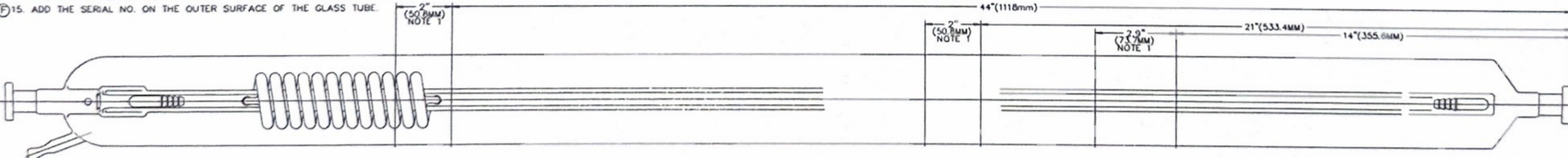
DETAIL - Water Jacket Outlet

DECAL: 2 PCS  
180° APART  
COLOUR TO BE  
PMS370(GREEN)

- Serial No. definition:
1. "X" represent abbreviate of supply name; 3 digits total.
  2. "F" represent numbers, 5 digits total, start from "00001" to "99999".
  3. Written the serial No. in oily marker pen.



- NOTES:
1. NO STONES LARGER THAN .030\"/>



- Rev H- Modify the drawing. Mark the key dimension.  
Add 2 off dimensions at grid B1-B2;  
Add the tolerance at grid E1-E2.  
Rev G- Delete the dimension 0.00767(20.34mm) at grid E1 and F1.  
Rev F- Add the note 15, define the serial No. format and decal.  
Rev E- Increase the wall thickness of the cathode post, from 1.0 to 1.2mm.  
Rev D- Decreased bore diameter from 10.6 to 9.2mm.  
Rev C- INCREASED LENGTH DIMENSIONS IN 3 PLACES.  
ADDED INNER WALL DETAIL AND NOTE 14.

| REV | DATE     | DESCRIPTION |
|-----|----------|-------------|
| H   | 11.10.13 | ENG CHANGE  |
| G   | 15.05.13 | ENG CHANGE  |
| F   | 22.11.12 | ENG CHANGE  |
| E   | 12.08.10 | ENG CHANGE  |
| D   | 25.05.08 | ENG CHANGE  |
| C   | 14.01.04 | ENG CHANGE  |
| B   | 18.11.04 |             |
| A   | 12.05.04 |             |

| MACHINING TOLERANCES UNLESS OTHERWISE STATED |
|----------------------------------------------|
| X +/- 0.5                                    |
| XX +/- 0.10                                  |
| XXX +/- 0.05                                 |
| ANGLES +/- 0.25                              |

DIMENSIONS APPLY AFTER SURFACE TREATMENT.  
SUITABLE MACHINING ALLOWANCES APPROPRIATE TO THE PROCESS TO BE MADE.

TITLE  
ASSY SERIES X LASER TUBE GLASS  
MATERIAL  
SEE ABOVE

MOD DRAWING VIA CAD ONLY

| SCALE | DATE     |
|-------|----------|
| NTS   | 12.05.04 |
| DRAWN | APPROVED |
| ACL   | N/A      |
| FRESH |          |
| N/A   |          |

REV DATE/ECR No  
PA126111D

IF IN DOUBT - ASK

SIZE A1